

GOT 1000

Video/RGB Input Unit

User's Manual

GT15V-75V4R1 GT15V-75V4 GT15V-75R1

●SAFETY PRECAUTIONS●

(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product. In this manual, the safety precautions are ranked as "DANGER" and "CAUTION".



Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.



Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the \triangle caution level may lead to a serious accident according to the circumstances. Always follow the instructions of both levels because they are important to personal safety.

Please save this manual to make it accessible when required and always forward it to the end user

[DESIGN PRECAUTIONS]

⚠ CAUTION

 Do not bundle the control and communication cables with main-circuit, power or other wiring.

Run the above cables separately from such wiring and keep them a minimum of 100mm (3.94in.) apart. Not doing so noise can cause a malfunction.

[MOUNTING PRECAUTIONS]



 Be sure to shut off all phases of the external power supply used by the system before mounting or removing this unit onto/from the GOT.
 Not doing so can cause the unit to fail or malfunction.

⚠ CAUTION

- Use this unit in the environment that satisfies the general specifications described in User's Manual.
 - Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- Tighten the mounting screws within the specified torque range.
 Undertightening can cause the GOT to drop, short circuit or malfunction.
 Overtightening can cause a drop, short circuit or malfunction due to the damage of the screws or the GOT.
- Do not touch the conductive and electronic parts of the unit directly.
 Doing so can cause a unit malfunction or failure.

[WIRING PRECAUTIONS]

DANGER

 Be sure to shut off all phases of the external power supply used by the system before wiring.

Failure to do so may result in an electric shock, product damage or malfunctions.

⚠ CAUTION

- Exercise care to avoid foreign matter such as chips and wire offcuts entering the GOT. Not doing so can cause a fire, failure or malfunction.
- Make sure to securely connect the cable to the connector of unit.
 Incorrect connection may cause malfunctions.
- Do not hold the cable by hand and pull it out from the unit.
 When removing the cable from the unit, make sure to hold the connector by hand and pull it.
 Failure to do so may cause malfunctions or damage to the unit or cable.
- Solder the coaxial cable connector correctly.
 Incomplete soldering may cause a malfunction.

[STARTUP/MAINTENANCE PRECAUTIONS]

DANGER

- When power is on, do not touch the terminals.
 Doing so can cause an electric shock or malfunction.
- Before starting cleaning, always shut off GOT power externally in all phases.
 Not doing so can cause a unit failure or malfunction.

Undertightening can cause a short circuit or malfunction.

Overtightening can cause a short circuit or malfunction due to the damage of the screws or unit.

A CAUTION

- Do not disassemble or modify the unit.
 Doing so can cause a failure, malfunction, injury or fire.
- Do not drop the module or subject it to strong shock.
 A module damage may result.
- Before touching the unit, always touch grounded metal, etc. to discharge static electricity from human body, etc.
 Not doing so can cause the unit to fail or malfunction.

[DISPOSAL PRECAUTIONS]

A CAUTION

When disposing of the product, handle it as industrial waste.

[TRANSPORTATION PRECAUTIONS]

↑ CAUTION

 Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of GT15 User's manual, as they are precision devices.

Failure to do so may cause the unit to fail.

Check if the unit operates correctly after transportation.

REVISIONS

* The manual number is noted at the lower right of the top cover.

		,
Print Date	*Manual Number	Revision
Mar., 2006	IB(NA)-0800348-A	First edition
Feb., 2007	IB(NA)-0800348-B	Partial addition
		Chapter1, Section 2.4.1 Addition Compliance with the EMC and Low Voltage Directives
Jul., 2007	IB(NA)-0800348-C	Partial corrections
		Compliance with the EMC and Low Voltage Directives, Chapter 2, 3, 4

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

© 2006 MITSUBISHI ELECTRIC CORPORATION

CONTENTS

1.	Overview	1
2.	Specifications	4
	2.1 Video input unit specifications	4
	2.2 RGB input unit specifications	5
	2.3 Video/RGB input unit specifications	6
	2.4 Cable specifications	7
	2.4.1 Specifications of the cables (coaxial cables) used when displaying video images	
	2.4.2 Specifications of the cables (9-core combined cables) used when displaying RGB screens	
3.	Part Names and External Dimensions	11
	3.1 Part names and external dimensions of the video input unit	11
	3.2 Part names and external dimensions of the RGB input unit	12
	3.3 Part names and external dimensions of the video/RGB input unit	13
	3.4 External dimensions of the extension interface relay board	14
4.	Installation Procedure	15

Manuals

The following shows manuals relevant to this product.

Detailed Manual

Manual name		Manual number (Model code)
GT15 User's Manual	(Sold separately)	SH-080528ENG (1D7M23)
GOT1000 Connection Manual	(Sold separately)	SH-080532ENG (1D7M26)

Relevant Manuals

For relevant manuals, refer to the PDF manual stored within the drawing software used.

Packing List

The following items are included.

Model	Product	Quantity
	Video input unit	1
GT15V-75V4	Mounting screw set (2 screws,2 stickers)	2
	Extend interface relay board	1
	RGB input unit	1
GT15V-75R1	Mounting screw set (2 screws,2 stickers)	2
	Extend interface relay board	1
	Video/RGB input unit	1
GT15V-75V4R1	Mounting screw set (2 screws,2 stickers)	2
	Extend interface relay board	1

Compliance with the EMC and Low Voltage Directives

When incorporating the Mitsubishi GOT into other machinery or equipment and keeping compliance with the EMC and low voltage directives, refer to "EMC AND LOW VOLTAGE DIRECTIVE" of GT15 User's Manual.

The CE logo is printed on the rating plate of the GOT, indicating compliance with the EMC and low voltage directives.

1. Overview

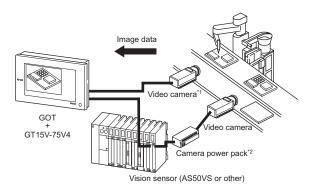
This User's Manual is related to the following units.

- MODEL GT15V-75V4 Video Input Unit (referred to as the Video Input Unit hereinafter)
- MODEL GT15V-75R1 RGB Input Unit (referred to as the RGB Input Unit hereinafter)
- MODEL GT15V-75V4R1 Video/RGB Input Unit (referred to as the Video/RGB Input Module hereinafter).

When mounting the above units with the GT1585V-STBA, GT1575V-STBA (referred to as GOT hereinafter), the images taken by video cameras or screens on personal computers can be displayed on the GOT.

The video input unit can display the images taken by up to 4 video cameras on the GOT

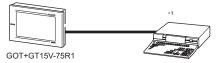
GOT can be used as a vision sensor monitor.



- *1: Power on the video camera simultaneously with the GOT.
- *2: Power supply for the camera may be necessary depending on the vision sensor to be used.

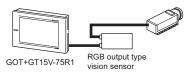
The RGB input unit can display a personal computer display on the GOT. Video input is also available using an RGB output type vision sensor.

When connecting to a personal computer

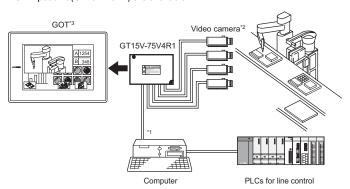


*1: When connecting with a personal computer, ground wire of the computer should be grounded.

When connecting to a video camera using an RGB output type vision sensor.



For the video/RGB input unit, functions of both video input unit (GT15V-75V4) and RGB input unit (GT15V-75R1) are available.



- *1: When connecting the unit to a personal computer, ground wire of the computer should be grounded.
- *2: Power on the video camera simultaneously with the GOT.
- *3: Video images and personal computer screens cannot be displayed on the GOT at the same time.

To use the Video input unit, RGB input unit and Video/RGB input unit, make the Communication Settings.

For setting details, refer to GOT1000 Series Connection Manual.

For details of system configuration, refer to GOT1000 Series Connection Manual.

For video input and RGB input functions, refer to the GT Designer2 Version□ Screen Design Manual.

2. Specifications

2.1 Video input unit specifications

Item			Specifications
	Video input system	Color	NTSC format, PAL format (interlaced format)
		Monochrome	EIA format, CCIR format (interlaced format)
	Number of video input channels		4 channel
Video input	Input signal		IVp-p, 75Ω , composite signal
section	Display size [dot's]		640x480 (possible to reduce to 320x240, 160x120) 720x480 (possible to reduce to 360x240, 180x120) *1
	Video external connection method		Coaxial cable
	Applicable wire size		75Ω coaxial shield cable
Maximum cable length		th	Refer to the specifications of the personal computer, vision sensor and video camera to be used *2
Internal current consumption (3.3VDC)		umption	0.7A
Weight			0.2kg (0.44lb)

^{*1:} Compatible with PAL and CCIR formats only.

Be sure to use the cable with specified length for the vision sensor and video camera to be used.

^{*2:} The length of a cable differs depending on the specifications of the vision sensor and video camera to be used.

2.2 RGB input unit specifications

Item		Specifications
	RGB input method (dot's)	Analog RGB(SVGA; 800x600, VGA; 640x480)
	Number of video input channels	1 channel
	Input image signal	1Vp-p, 75Ω
RGB input	Synchronizing signal	TTL, 1kΩ
section	Display size [dot's]	800 × 600 (refresh rate 60, 72, 75 [Hz]) 640 × 480 (refresh rate 60, 72, 75, 85 [Hz])
	RGB external connection method	D-Sub15 pin
	Applicable wire size	9-core combined cable (recommended)
Maximum cable length		Refer to the specifications of the personal computer, vision sensor and video camera to be used *1
Internal current consumption (3.3VDC)		0.91A
Weight		0.17kg (0.34lb)

^{*1:} The length of a cable differs depending on the specifications of the personal computer and vision sensor to be used.

Be sure to use the cable with specified length for the personal computer and vision sensor to be used.

2.3 Video/RGB input unit specifications

Item			Specifications
Video	Video input system	Color	NTSC format, PAL format (interlaced format)
		Monochrome	EIA format, CCIR format (interlaced format)
	Number of video input channels		4 channel
input	Input signal		IVp-p, 75Ω, composite signal
section *3	Display size [dot's]		640x480 (possible to reduce to 320x240, 160x120) 720x480 (possible to reduce to 360x240, 180x120) *1
	Video external connection method		Coaxial cable
	Applicable wire size		75Ω coaxial shield cable
	RGB input method (dot's)		Analog RGB(SVGA; 800x600, VGA; 640x480)
	Number of video input channels		1 channel
RGB	Input image signal		1Vp-p, 75Ω
input	Synchronizing signal		TTL, 1kΩ
section *3	Display size [dot's]		800 × 600 (refresh rate 60, 72, 75 [Hz]) 640 × 480 (refresh rate 60, 72, 75, 85 [Hz])
	RGB external connection method		D-Sub15 pin
	Applicable wire size		9-core combined cable (recommended)
Maximum cable length		th	Refer to the specifications of the personal computer, vision sensor and video camera to be used *2
Internal current consumption (3.3VDC)		umption	0.95A
Weight			0.21kg (0.42lb)

- *1: Compatible with PAL and CCIR formats only.
- *2: The length of a cable differs depending on the specifications of the personal computer, vision sensor and video camera to be used. Be sure to use the cable with specified length for the personal computer, vision sensor and video camera to be used.
- *3: Both video images and RGB screens cannot be displayed on the GOT at the same time.

2.4 Cable specifications

The following shows the cable specifications, connection diagram, and connector used for the video input unit, RGB input unit, and video/RGB input unit.

2.4.1 Specifications of the cables (coaxial cables) used when displaying video images

(1) Coaxial cable

Use high frequency coaxial cable "3C-2V" or "5C-2V" (conforms to JIS C 3501).

The following shows the coaxial cable specifications.

Item	3C-2V	5C-2V	
Construction	Internal conductive Insulating material material External conductive material		
Cable diameter	5.4mm (0.21in)	7.4mm (0.29in)	
Allowable bending radius	22mm (0.87in) or more	30mm (41.18in) or more	
Internal conductive 0.5mm (0.02in) material diameter (Annealed copper wire)		0.8mm (0.03in) (Annealed copper wire)	
Insulation material diameter	3.1mm (0.12in) (Polyethylene)	4.9mm (0.19in) (Polyethylene)	
External conductive material diameter 3.8mm (0.15in) (Single annealed copper wire mesh)		5.6mm (0.22in) (Single annealed copper wire mesh)	
Applicable connector plug	Connector plug for 3C-2V (BNC-P-3-N1-CAU is recommended.)	Connector plug for 5C-2V (BNC-P-5-N1-CAU is recommended.)	

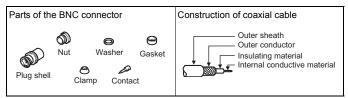
(2) Connector

· GOT connector

Use BNC connector for GOT side connector.

The following shows the connection method for BNC connector and coaxial cable.

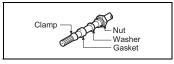
(a) Construction of BNC connector and coaxial cable.



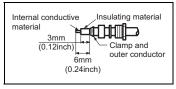
(b) Connecting the BNC connector with the coaxial cable.



 Remove the outer sheath of the coaxial cable in the specified dimension as shown left.



Slip a nut, a washer, a gasket, and a clamp through the coaxial cable as shown left, and loosen the outer conductor.



3) Cut off the insulating material and internal conductive material in the specified dimensions as shown left. Cut off the outer conductor in the same dimension as the taper part of the clamp, and extend it over the clamp.



 Solder the contact to the tip of the internal conductive material.



5) Insert the contact assembly of 4) into the plug shell, and engage the plug shell with the nut.

- *1: Soldered part must not have excess solder mound.
- *2: The tail end of the contact must come into close contact with the cut end of the insulating material. The contact must not be cutting in the insulating material.
- *3: Apply solder quickly so that the insulating material will not be deformed by heat.
 - Connector at the video camera and vision sensor
 Use a connector applicable to the video camera or vision sensor
 to be used.

(3) Precautions for cable preparation

The maximum cable length differs depending on the specifications of the video camera and vision sensor to be used.

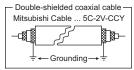
For details, refer to manuals for video camera and vision sensor. When a cable length gets longer, video signals are attenuated, and video images deteriorate.

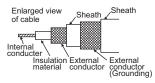
When using a cable exceeding the length described in the following table, it is recommended to correct video images using a video signal amplifier.

Cable type	Cable length [m] (feet)
3C-2V	100 (328.1)
5C-2V	200 (656.2)

(4) Precautions for laying cable

Consider wiring using double-shielded coaxial cable in places that are subject to large amounts of noise.





The 5C-2V connector plug is applicable to double-shielded coaxial cable.

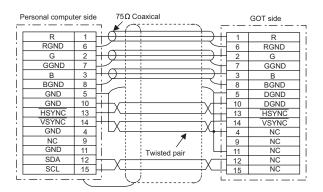
Connect the 5C-2V connector plug to the coaxial cable inside a double-shielded coaxial cable. Ground the shielded part outside a double-shielded coaxial cable as shown in the above figure.

2.4.2 Specifications of the cables (9-core combined cables) used when displaying RGB screens

(1) Cable specifications

Item	Specifications
Applicable cable	Equivalent to SP23-23352A UL20276-SB
Applicable wire size	9-core combined cable (recommended)

(2) Connection diagram



(3) Connector

GOT side connector

The following model is used for the GOT connector.

Use a connector that matches the following connector.

15-pin D-sub (male) inch screw type

Manufactured by DDK

17HE-R13150-73MC2

Connector at the personal computer and vision sensor
 Use the connector applicable to the personal computer and vision sensor.

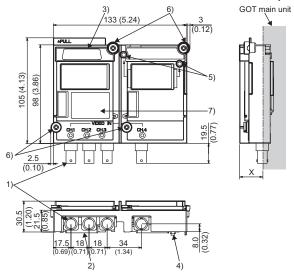
(4) Precaution for cable creating

The length of a cable differs depending on the personal computer and vision sensor to be used.

Male the create within the range of personal computer and vision sensor specifications.

3. Part Names and External Dimensions

3.1 Part names and external dimensions of the video input unit



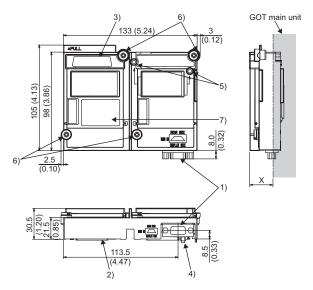
Dimensions of X when the video input unit is mounted to the GOT.

12.1"	18 (0.71)
10.4"	21 (0.83)

Unit: mm (inch)

No.	Name	Description
1)	Connector for video input	Connector for connecting a coaxial cable
2)	Interface connector	Connector mounted to the GOT
3)	Extension connector	Connector to which a back extension unit is installed
4)	Connector for video/ RGB connection	Connector connecting with the video/RGB interface of GOT
5)	Board fixing screw	Screw for fixing the extend interface relay board
6)	Mounting screw	Mounting screws for fixing the unit to the GOT
7)	Rating plate	-

3.2 Part names and external dimensions of the RGB input unit

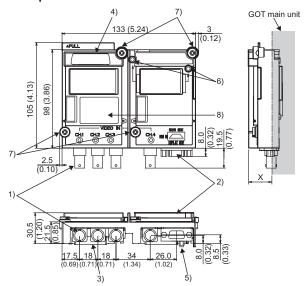


Dimensions of X when the RGB input unit is mounted to the GOT.

12.1"	18 (0.71)	
10.4"	21 (0.83)	
	Unit: mm (inch)	

No.	Name	Description	
1)	Connector for RGB input	Connector for connecting 9-core combined cables	
2)	Interface connector	Connector mounted to the GOT	
3)	Extension connector	Connector to which a back extension unit is installed	
4)	Connector for video/ RGB connection	Connector connecting with the video/RGB interface of GOT	
5)	Board fixing screw	Screw for fixing the extend interface relay board	
6)	Mounting screw	Mounting screws for fixing the unit to the GOT	
7)	Rating plate	-	

3.3 Part names and external dimensions of the video/RGB input unit



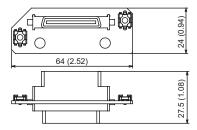
Dimensions of X when the video/RGB input unit is mounted to the GOT.

12.1"	18 (0.71)
10.4"	21 (0.83)

Unit: mm (inch)

No.	Name	Description
1)	Connector for video input	Connector for connecting a coaxial cable
2)	Connector for RGB input	Connector for connecting 9-core combined cables
3)	Interface connector	Connector mounted to the GOT
4)	Extension connector	Connector to which a back extension unit is installed
5)	Connector for video/RGB connection	Connector connecting with the video/RGB interface of GOT
6)	Board fixing screw	Screw for fixing the extend interface relay board
7)	Mounting screw	Mounting screws for fixing the unit to the GOT
8)	Rating plate	-

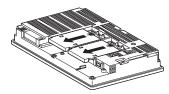
3.4 External dimensions of the extension interface relay board



Unit: mm (inch)

4. Installation Procedure

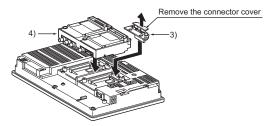
- (1) Power off the GOT.
- (2) Remove two extension unit covers of the GOT.



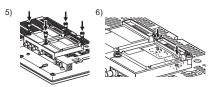
(3) Attach the extend interface relay board to the extend I/F-2 side on the GOT.

After the installation, detach the connector cover from the extend interface relay board.

(4) Fit the video/RGB input unit in the GOT case.



- (5) Fasten the video/RGB input unit by tightening its mounting screws (4 places) with tightening torgue 0.36 to 0.48 N•m.
- (6) Fasten the bus connection unit by tightening the board fixing screws (2 places) with the tightening torque of 0.36 to 0.48 N•m.

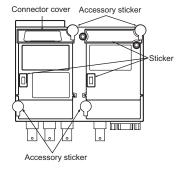


(7) When installing an extension unit on the unit that has been installed, remove the connector cover and the sticker.

When not installing an extension unit on the unit that has been installed, in order to avoid receiving electrostatic, stick accessory stickers to cover the top of mounting screws (4 places).

Keep the connector cover fixed.

Keep the sticker stuck as it is.



Point

Remove the screws that fixes the extend interface relay board before removing the unit.(Above 6))

MEMO		



HEADQUARTERS	
MITSUBISHI ELECTRIC EUROPE B.V. German Branch Gothaer Straße 8 D-40880 Ratingen Phone: +49 (0)2102 / 486-0 Fax: +49 (0)2102 / 486-1120	EUROPE
MITSUBISHI ELECTRIC EUROPE B.V. CZECH R Czech Branch Radlická 714/113a CZ-158 00 Praha 5 Phone: +420 (0)251 551 470 Fax: +420 (0)251-551-471	EPUBLIC
MITSUBISHI ELECTRIC EUROPE B.V. French Branch 25, Boulevard des Bouvets F-92741 Nanterre Cedex Phone: +33 (0)1 / 55 68 55 68 Fax: +33 (0)1 / 55 68 57 57	FRANCE
MITSUBISHI ELECTRIC EUROPE B.V. Irish Branch Westgate Business Park, Ballymount IRI-Dublin 24 Phone: +353 (0)1 4198800 Fax: +353 (0)1 4198890	IRELAND
MITSUBISHI ELECTRIC EUROPE B.V. Italian Branch Viale Colleoni 7 I-20041 Agrate Brianza (MI) Phone: +39 039 / 60 53 1 Fax: +39 039 / 60 53 312	ITALY
MITSUBISHI ELECTRIC EUROPE B.V. Spanish Branch Carretera de Rubí 76-80 E-08190 Sant Cugat del Vallés (Barcelo Phone: 902 131121 // +34 935653131 Fax: +34 935891579	SPAIN ona)
MITSUBISHI ELECTRIC EUROPE B.V. UK Branch Travellers Lane UK-Hatfield, Herts. AL10 8XB Phone: +44 (0)1707 / 27 61 00 Fax: +44 (0)1707 / 27 86 95	UK
MITSUBISHI ELECTRIC CORPORATION Office Tower "Z" 14 F 8-12,1 chome, Harumi Chuo-Ku Tokyo 104-6212 Phone: +81 3 622 160 60 Fax: +81 3 622 160 75	JAPAN
MITSUBISHI ELECTRIC AUTOMATION, Inc. 500 Corporate Woods Parkway Vernon Hills, IL 60061 Phone: +1 847 478 21 00 Fax: +1 847 478 22 53	USA

	ENTATIVES
GEVA	AUSTRIA
Wiener Straße 89 AT-2500 Baden	
Phone: +43 (0)2252 / 85 55 20	
Fax: +43 (0)2252 / 488 60	
TEHNIKON	BELARUS
0ktyabrskaya 16/5, 0ff. 703-71 BY-220030 Minsk	1
Phone: +375 (0)17 / 210 46 26	
Fax: +375 (0)17 / 210 46 26	
Koning & Hartman b.v.	BELGIUN
Woluwelaan 31 BE-1800 Vilvoorde	
Phone: +32 (0)2 / 257 02 40	
Fax: +32 (0)2 / 257 02 49	
	AND HERZEGOVIN <i>a</i>
Aleja Lipa 56 BA-71000 Sarajevo	
Phone: +387 (0)33 / 921 164	
Fax: +387 (0)33/524539	
AKHNATON	BULGARIA
4 Andrej Ljapchev Blvd. Pb 21	
BG-1756 Sofia Phone: +359 (0)2 / 817 6004	
Fax: +359 (0)2 / 97 44 06 1	
INEA CR d.o.o.	CROATIA
Losinjska 4 a	
HR-10000 Zagreb Phone: +385 (0)1 / 36 940 - 01/ -	-02/-03
Fax: +385 (0)1 / 36 940 - 03	02, 03
AutoCont C.S. s.r.o.	CZECH REPUBLIC
Technologická 374/6	_
CZ-708 00 Ostrava-Pustkove Phone: +420 595 691 150	c
Fax: +420 595 691 199	
B:TECH A.S.	CZECH REPUBLIC
U Borové 69	
CZ-58001 Havlíčkův Brod Phone: +420 (0)569 777 777	
Fax: +420 (0)569-777 778	
Beijer Electronics A/S	DENMARK
Lykkegårdsvej 17, 1.	
DK-4000 Roskilde Phone: +45 (0)46/75 76 66	
Fax: +45 (0)46 / 75 56 26	
Beijer Electronics Eesti OÜ	ESTONIA
Pärnu mnt.160i	
EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40	
Fax: +372 (0)6 / 51 81 40	
Beijer Electronics OY	FINLAND
Jaakonkatu 2	
FIN-01620 Vantaa	
Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501	
UTECO A.B.E.E.	GREECI
5, Mavrogenous Str.	UNLEC
GR-18542 Piraeus	
Phone: +30 211 / 1206 900 Fax: +30 211 / 1206 999	
	HIMCAN
MELTRADE Ltd. Fertő utca 14.	HUNGARY
HU-1107 Budapest	
Phone: +36 (0)1 / 431-9726	
Fax: +36 (0)1 / 431-9727	
Beijer Electronics SIA	LATVIA
LV-1035 Riga Phone: +371 (0)784 / 2280	
LV-1035 Riga	
LV-1035 Riga Phone: +371 (0)784 / 2280 Fax: +371 (0)784 / 2281 Beijer Electronics UAB	LITHUANIA
Beijer Electronics UAB Savanoriu Pr. 187	LITHUANIA
LV-1035 Riga Phone: +371 (0)784 / 2280 Fax: +371 (0)784 / 2281 Beijer Electronics UAB	LITHUANIA

Fax: +370 (0)5 / 232 2980

EUROPEAN REPRESEN	ITATIVES
NITEHSIS srl bld. Traian 23/1 MD-2060 Kishinev Phone: +373 (0)22 / 66 4242 Fax: +373 (0)22 / 66 4280	MOLDOVA
Koning & Hartman b.v. Haarlerbergweg 21-23 NL-1101 CH Amsterdam Phone: +31 (0)20 / 587 76 00 Fax: +31 (0)20 / 587 76 05	NETHERLANDS
Beijer Electronics AS Postboks 487 NO-3002 Drammen Phone: +47 (0)32 / 24 30 00 Fax: +47 (0)32 / 84 85 77	NORWAY
MPL Technology Sp. z o.o. UI. Krakowska 50 PL-32-083 Balice Phone: +48 (0)12 / 630 47 00 Fax: +48 (0)12 / 630 47 01	POLAND
Sirius Trading & Services srl Aleea Lacul Morii Nr. 3 RO-060841 Bucuresti, Sector 6 Phone: +40 (0)21 / 430 40 06 Fax: +40 (0)21 / 430 40 02	ROMANIA
Craft Con. & Engineering d.o.o. Bulevar Svetog Cara Konstantina 80 SER-18106 Nis Phone: +381 (0)18 / 292-24-4/5 Fax: +381 (0)18 / 292-24-4/5	
INEA SR d.o.o. Izletnicka 10 SER-113000 Smederevo Phone: +381 (0)26 / 617 163 Fax: +381 (0)26 / 617 163	SERBIA
AutoCont Control s.r.o. Radlinského 47 SK-02601 Dolny Kubin Phone: +421 (0)43 / 5868210 Fax: +421 (0)43 / 5868210	SLOVAKIA
CS MTrade Slovensko, s.r.o. Vajanskeho 58 SK-92101 Piestany Phone: +421 (0)33 / 7742 760 Fax: +421 (0)33 / 7735 144	SLOVAKIA
INEA d.o.o. Stegne 11 SI-1000 Ljubljana Phone: +386 (0)1 / 513 8100 Fax: +386 (0)1 / 513 8170	SLOVENIA
Beijer Electronics AB Box 426 SE-20124 Malmö Phone: +46 (0)40 / 35 86 00 Fax: +46 (0)40 / 35 86 02	SWEDEN
Econotec AG Hinterdorfstr. 12 CH-8309 Nürensdorf Phone: +41 (0)44 / 838 48 11 Fax: +41 (0)44 / 838 48 12	SWITZERLAND
GTS Darülaceze Cad. No. 43 KAT. 2 TR-34384 Okmeydanı-Istanbul Phone: +90 (0)212 / 320 1640 Fax: +90 (0)212 / 320 1649	TURKEY
CSC Automation Ltd.	UKRAINE

EUROPEAN REPRESENTATIVES

EURASIAN REPRESENTATIVES	
Kazpromautomatics Ltd. Mustafina Str. 7/2 KAZ-470046 Karaganda Phone: +7 7212 / 50 11 50 Fax: +7 7212 / 50 11 50	KAZAKHSTAN
CONSYS Promyshlennaya st. 42 RU-198099 St. Petersburg Phone: +7 812 / 325 36 53 Fax: +7 812 / 325 36 53	RUSSIA
ELECTROTECHNICAL SYSTEMS Derbenevskaya st. 11A, Office 69 RU-115114 Moscow Phone: +7 495 / 744 55 54 Fax: +7 495 / 744 55 54	RUSSIA
ELEKTROSTILY Rubzowskaja nab. 4-3, No. 8 RU-105082 Moscow Phone: +7 495 / 545 3419 Fax: +7 495 / 545 3419	RUSSIA
NPP "URALELEKTRA" Sverdlova 11A RU-620027 Ekaterinburg Phone: +7 343 / 353 2745 Fax: +7 343 / 353 2461	RUSSIA

ILAN & GAVISH Ltd. ISRAE

ILAN & GAVISH Ltd. ISRAEL 24 Shenkar St., Kiryat Arie IL-49001 Petah-Tiqva Phone: +972 (0)3 / 922 18 24 Fax: +972 (0)3 / 924 0761

AFRICAN REPRESENTATIVE

CBI Ltd. SOUTH AFRICA
Private Bag 2016
ZA-1600 Isando
Phone: + 27 (0)11 / 928 2000
Fax: + 27 (0)11 / 392 2354



15, M. Raskova St., Fl. 10, Office 1010 **UA-02002 Kiev** Phone: +380 (0)44 / 494 33 55 Fax: +380 (0)44 / 494-33-66