

Installation Manual for Single Axis Motion Controller MR-MQ100

UK, Version B, 23112010

Safety Information

For qualified staff only

This manual is only intended for use by properly trained and qualified electrical technicians who are fully acquainted with automation technology safety standards. All work with the hardware described, including system design, installation, setup, maintenance, service and testing, may only be performed by trained electrical technicians with approved qualifications who are fully acquainted with the applicable automation technology safety standards and regulations.

Proper use of equipment

The devices of the MELSERVO series are only intended for the specific applications explicitly described in this manual and the manuals listed below. Please take care to observe all the installation and operating parameters specified in the manuals. Only accessories and peripherals specifically approved by MITSUBISHI ELECTRIC may be used. Any other use or application of the products is deemed to be improper.

Relevant safety regulations

All safety and accident prevention regulations relevant to your specific application must be observed in the system design, installation, setup, maintenance, servicing and testing of these products.

In this manual special warnings that are important for the proper and safe use of the products are clearly identified as follows:



DANGER:
*Personnel health and injury warnings.
Failure to observe the precautions described here can result in serious health and injury hazards.*



CAUTION:
*Equipment and property damage warnings.
Failure to observe the precautions described here can result in serious damage to the equipment or other property.*

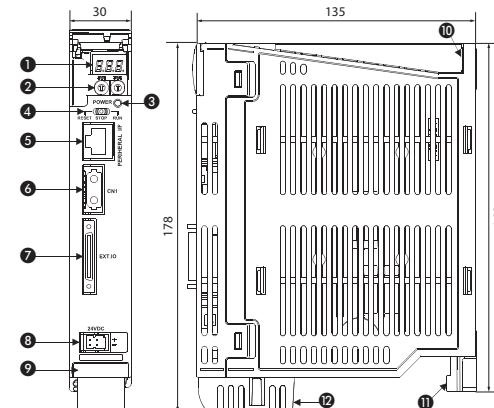
Further Information

The following manual contains further information about the devices:
● Instruction manual of the Motion Controller MR-MQ100

This manual is available free of charge through the internet
(www.mitsubishi-automation.com).

If you have any questions concerning the programming and operation of the equipment described in this manual, please contact your relevant sales office or department.

External Dimensions and Part Names



Front view with cover open
All dimensions are in "mm"

No.	Item	Description
①	Display	The 3-digit seven-segment LED shows the operation status and error information
②	Rotary switch 1 (SW1)	Setting of the operation mode Factory setting: SW1 "0", SW2 "0"
③	POWER LED	Indicates, if the internal power (5 V DC) is on
④	RUN/STOP/RESET switch	RUN: Motion SFC program is started STOP: Motion SFC program is stopped RESET: Hardware-RESET
⑤	ETHERNET connector	Communication with peripherals Upper LED flashing: Communication with PC Upper LED OFF: No communication Data transfer speed: Lower LED ON: 100 Mbps Lower LED OFF: 10 Mbps
⑥	SSCNET III connector	Connector for fiber optic cable to the servo amplifier
⑦	I/O interface	Input for incremental synchronous encoders of Differential-output type and Voltage-output/Open collector type. Digital signal input and output
⑧	24 V DC power supply connector	Input of 24 VDC power supply
⑨	Serial number	Position of the serial number
⑩	Hole for module fixing screw	Mounting hole for M5 screw
⑪	FG terminal	Grounding terminal (Frame Ground)
⑫	Battery	External battery for data back-up

Installation and Wiring



DANGER

- Cut off all phases of the power source externally before starting the installation or wiring work, thus avoiding electric shock or damages to the product.
- Ground the motion controller, servo amplifier and servo motor securely.



CAUTION

- Use the motion controller in the environment within the general specifications described in the instruction manual of the motion controller. Never use the product in areas with dust, oily smoke, conductive dusts, corrosive or flammable gas, vibrations or impacts, or expose it to high temperature, condensation, or wind and rain. If the product is used in such a place described above, electrical shock, fire, malfunction, damage, or deterioration may be caused.
- When drilling screw holes or wiring, cutting chips or wire chips should not enter ventilation slits. Such an accident may cause fire, failure or malfunction.
- Do not touch the conductive parts of the product directly.
- While power is on or for some time after power-off, do not touch the motion controller as it is hot and you may get burnt.
- Install the product on a flat surface to prevent twisting.
- Install the MR-MQ100 to the left of the servo amplifier.
- Fix the SSCNET III cable, Ethernet cable and I/O cable securely to the specified connector. Contact failures may cause malfunction.

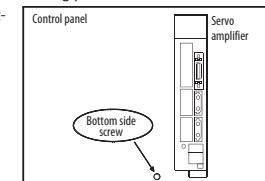
Mounting

Be sure to fix the motion controller to the control panel using fixing screws. Tighten the fixing screws and FG terminal screws within the tightening torque range specified below:

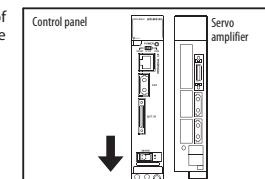
Type of screw	Tightening torque range
Motion controller FG terminal fixing screw (M4x12)	0.82–1.11 Nm
Motion controller fixing screw (M5)	2.75–3.63 Nm

Mount the motion controller in the following procedure:

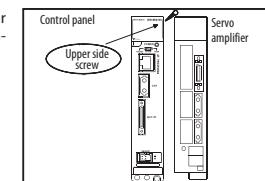
- ① Temporarily fasten the bottom side screw.



- ② Place the bottom side notch of the motion controller onto the bottom side screw.



- ③ Set a screw through the upper side hole of the motion controller to the cabinet.



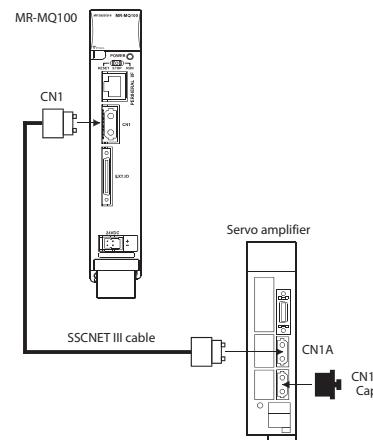
- ④ Tighten the upper and bottom side screw within the specified torque.

SSCNET III connection



CAUTION

- Be sure to connect the SSCNET III cable as shown below. Communication between the motion controller and servo amplifier will not take place, if CN1A and CN1B are interchanged.
- The SSCNET III connector has a cap to protect the optical device inside from dust. Do not remove the cap until connecting the SSCNET III cable. When removing the SSCNET III cable put the cap immediately back on the open connector.
- Do not remove the SSCNET III cable when the power supply of the motion controller or servo amplifier is turned on.
- Do not look directly into the light generated by the SSCNET III connector of the motion controller, servo amplifier or the end of the SSCNET III cable. The light can irritate your eye.

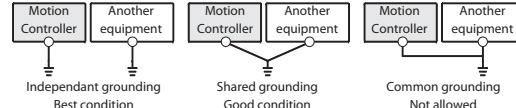


SSCNET III cables

Model name	Length [m] (□)	Application
MR-J3BUS□M	0.15–3.0	Inside panel, standard cable
MR-J3BUS□M-A	5.0–20.0	Outside panel, standard cable
MR-J3BUS□M-B	30.0–50.0	Long distance cable, high flexible cable

Grounding

- Perform a grounding resistance of 100 Ω or less.
- Position the grounding point as close to the motion controller as possible to decrease the length of the ground wire.
- Ground the motion controller independently if possible. If it cannot be grounded independently, ground it jointly as shown below.

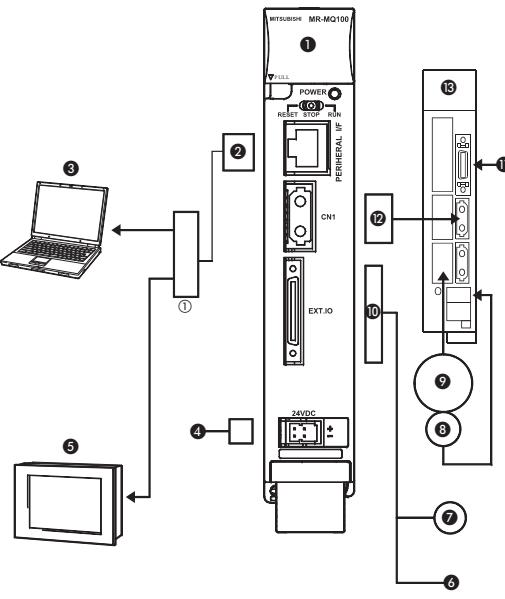


- The ground wire size should be at least 2 mm².

(GB) Configuration of the system

(D) Konfiguration des Systems

(F) Configuration du système



① Up to 16 different devices can access to a single motion controller/
Max. 16 verschiedene Geräte können auf einen Motion-Controller zugreifen/
16 appareils différents peuvent accéder au contrôleur Motion

No./ Nr./ N°	Name/Bezeichnung/Désignation
①	Single Axis Motion Controller (D) Einzel-Achsen-Motion-Controller (F) Contrôleurs Motion mono axe
②	Ethernet communication (PERIPHERAL I/F) (D) Ethernet-Kommunikation (PERIPHERAL I/F) (F) Communication Ethernet (PERIPHERAL I/F)
③	Personal computer (D) Personalcomputer (F) Ordinateur
④	Power supply 24 V DC (D) Spannungsversorgung 24 V DC (F) Alimentation en courant 24 V CC
⑤	Operator terminal (D) Bediengerät (F) Interface de commande (IHM)
⑥	Digital I/O (4 Inputs, 2 Outputs) (D) Digitale E/A (4 Eingänge, 2 Ausgänge) (F) E/S numériques (4 entrées, 2 sorties)
⑦	Manual pulse generator or incremental synchronous encoder (D) Handrad oder inkrementaler synchroner Encoder (F) Molette ou codeur incrémentiel synchrone
⑧	Encoder (D) Encoder (F) Codeur servomoteur
⑨	Servo motor (D) Servomotor (F) Servomoteur
⑩	I/O interface (EXT.IO) (D) E/A-Schnittstelle (EXT.IO) (F) Interface E/S (EXT.IO)
⑪	External input signals of servo amplifier (Proximity dog, Upper/Lower stroke limit) (D) Externe Eingangssignale des Servoverstärkers (Näherungsschalter, Oberer/unterer Endschalter) (F) Signaux d'entrée externes du servoamplificateur (interrupteur de proximité, interrupteur de fin de course supérieur / inférieur)
⑫	SSCNET III cable (CN1) (D) SSCNET III-Kabel (CN1) (F) Câble SSCNET III (CN1)
⑬	Servo amplifier (MR-J3-B series) (D) Servoverstärker (Serie MR-J3-B) (F) Servoamplificateur (Serié MR-J3-B)

(GB) I/O devices

(D) E/A-Operanden

(F) Opérandes d'E/S

Connector/ Anschluss/ Raccordement EXT.IO

Pin/Pin/Broche	Signal/ Signal/ Signal	Pin/ Pin/ Broche	Signal/ Signal/ Signal
50	SG	25	HBL ③
49	SEL ①	24	HBH ③
48	SG	23	HAL ③
47	SG	22	HAH ③
46	5V	21	HB ②
45	5V	20	HA ②
33–44	NC ⑥	8–19	NC ⑥
32	COM2 ⑤	7	COM2 ⑤
31	DO2	6	DO1
30	COM1 ④	5	COM1 ④
29	DI4	4	DI3
28	DI2	3	DI1
27	NC ⑥	2	NC ⑥
26	NC ⑥	1	NC ⑥

① Output type of the connected incremental synchronous encoder or manual pulse generator is selected by SEL signal.
Über SEL wird ausgewählt, welche Art Ausgangssignal der Inkremental-Synchron-Encoder oder das Handrad ausgibt.
Utilisez le signal SEL pour sélectionner le type de sortie pour le codeur incrémentiel synchrone ou pour la manivelle.

SEL-SG: Pins are connected: Differential output/
Pins sind verbunden: Differenzialausgang/
Les broches sont raccordées : Sortie différentielle

SEL-SG: Pins are open: Voltage-/Open-collector-output/
Pins sind offen: Spannungs-/Open-Collector-Ausgang/
Les broches sont ouvertes : Sortie pour la tension/Open collector

② In case of voltage- or open-collector-output type connect the A-phase signal to HA and the B-phase signal to HB.
Schließen Sie im Falle des Spannungs- oder Open-Collector-Ausgangs das A-Phasensignal an HA und das B-Phasensignal an HB an.
Pour la sortie tension / Open collector, raccordez le signal de la phase A à HA et le signal de la phase B à HB.

③ In case of differential-output type connect the A-phase signal to HAH and the A-phase invers signal to HAL, furthermore connect the B-phase signal to HBH and the B-phase invers signal to HBL.
Schließen Sie im Falle des Differenzialausgangs das A-Phasensignal an HAH und das inverse A-Phasensignal an HAL an, sowie das B-Phasensignal an HBH und das inverse B-Phasensignal an HBL an.
Pour la sortie différentielle, raccordez le signal de la phase A à HAH et le signal inverse de la phase A à HAL, ainsi que le signal de la phase B à HBH et le signal inverse de la phase B à HBL.

④ COM1 is the common terminal of DI1, DI2, DI3 and DI4/
COM1 ist der Bezugspunkt der Signale DI1, DI2, DI3 und DI4/
COM1 est le point de référence des signaux DI1, DI2, DI3 et DI4

⑤ COM2 is the common terminal of DO1 and DO2/
COM2 ist der Bezugspunkt der Signale DO1 und DO2/
COM2 est le point de référence de DO1 et DO2

⑥ Never connect anything to the terminals "NC"/
Schließen Sie niemals etwas an die mit „NC“ bezeichneten Klemmen an/
Ne raccordez jamais les bornes signalées par "NC"

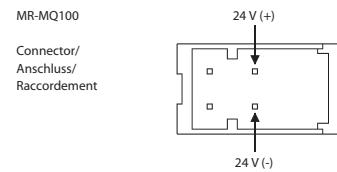
(GB) Terminal signal layout

(D) Klemmenbelegung

(F) Affectionat des bornes

PowerSupply/ Spannungsversorgung/ Alimentation en courant

CAUTION / ACHTUNG / ATTENTION	
● Always use different power supplies for MR-MQ100, I/O components and electromagnetic brake of servo motor.	
● Verwenden Sie für den MR-MQ100, die E/A-Baugruppen und die elektromagnetische Haltebremse des Servomotors immer separate Netzteile.	
● Utilisez des blocs secteur séparés pour le MR-MQ100, les modules E/S et le frein de parking électromagnétique du servomoteur.	



Input connector/ Anschlussstecker/ Connecteur

Pin/Pin/Broche	Signal/Signal/Signal
A	24 V (+)
B	24 V (-)

Wiring / Anschluss / Raccordement

