

GOT1000

GT1020/GT1030 to FR-D700 Inverter

Start-up Guide



About this Manual

The texts, illustrations, diagrams and examples in this manual are only intended as aids to help explain the functioning, operation, use and programming of the GOT1000 terminals in combination with an FR-D700 Inverter.

If you have any questions regarding the installation and operation of the hardware described in this manual, please do not hesitate to contact your sales office or one of your Mitsubishi distribution partners.



CAUTION:

Do not attempt to install, operate, maintain or inspect the grafical operator terminal or the inverter until you have read through the corresponding instruction manual carefully and can use the equipment correctly. Do not use the inverter until you have a full knowledge of the equipment, safety information and instructions.

You can also obtain information and answers to frequently asked questions from our Mitsubishi website under www.mitsubishi-automation.com.

No part of this manual may be reproduced, copied, stored in any kind of information retrieval system or distributed without the prior express written consent of MITSUBISHI ELECTRIC.

MITSUBISHI ELECTRIC reserves the right to change the specifications of its products and/or the contents of this manual at any time and without prior notice.

© Version A March 2010

Manual References:

Refer to the following manuals for more detailed explanations. For any further questions, please contact your local Mitsubishi Product Provider.

- GOT1000 Series Connection Manual 3/3 (SH(NA)-080532ENG), Sections 37.1 to 37.6
- FR-D700 Inverter Instruction Manual, art. no 226857



CAUTION:

This Start-up Guide includes a brief summary of the main specifications of the GOT1000 graphic operation terminals and the FR-D700 series of inverters, which should be sufficient to enable experienced users to install and configure the units. For further information on the operation terminals and the inverters please refer to the above mentioned manuals.

Please observe also the safety precautions given in the manuals mentioned above.

GOT1000 I

Table of Contents

1	Over	view
2	Hard	ware Introduction1-1
3	Cabli	ng1-2
	3.1	GOT and Inverter Wiring Diagrams1-3
	3.2	GOT Terminals
	3.3	
4	GT D	esigner 21-5
5	Inver	ter Settings1-7
6	Statio	on Setting1-7
	6.1	Indirect Specification
7	Conf	irm Communication

GOT1000 III

Overview Start-up Guide

1 Overview

This document provides a simple guide to setting up the GT1020 or GT1030 Graphic Operation Terminal (GOT) hardware and firmware for use with an FR-D700 Inverter.

2 Hardware Introduction

The GT1020 and GT1030 are monochrome, 3-color backlight, two communication channel GOT1000 Series touch panel interfaces used for capturing user input to a system.

It should be noted that not all products from the GT1020 or GT1030 range are compatible with a FREQROL inverter connection. Compatible products are identified in the table below.

Model		Size	Backlight Colors	Comm. IF	Power
GT1020	-LBD	3.7"	Green/Orange/Red		
G11020	-LBDW	160 x 64 dot	White/Pink/Red	RS422	24 V DC
GT1030	-LBD	4.5"	Green/Orange/Red	N3422	24 V DC
G11030	-LBDW	288 x 96 dot	White/Pink/Red		

Tab. 1: Specifications of the operator terminals



For new GT1020 and GT1030 units, included in the box should be the following items:

- (A) GT1020/GT1030
- (B) 1 PLC Communication Connector
- (C) 1 rubber Panel Mounting Packing
- (D) 4 Panel Mounting Brackets



Start-up Guide Cabling

3 Cabling

Power

The applicable GT1020/GT1030 GOTs require an external 24V DC power supply to be connected to the Power Terminal on the back of the GOT.



Communication

For the GT1020/GT1030 to communicate with the inverter, a communication cable is required. The type of cable used is dependent on the number of inverters used within the system, examples of which are illustrated below.

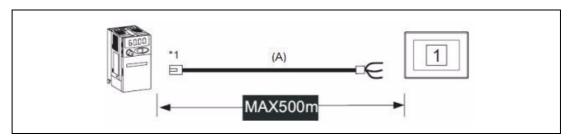


Fig. 1: One inverter connection

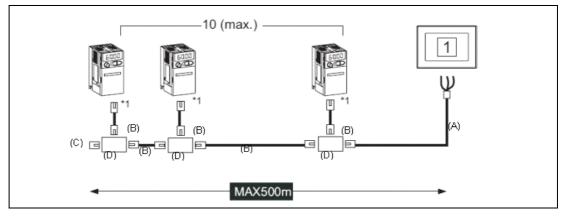
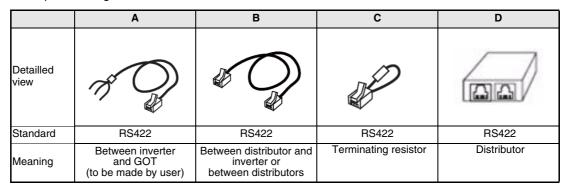


Fig. 2: Multi-drop connection

Discription to Fig. 2:



For an explanation of the communication cables please refer to the following section 3.1.

^{*1} Connect to the PU port of the inverter.

Cabling Start-up Guide

3.1 GOT and Inverter Wiring Diagrams

GOT side (terminal block)	Cable connection and signal direction		side or dis odular con	cributor side nector)
Signal name	Cable connection and signal direction	Pin No.	Signal name	Pin layout*1
SDA		3	RDA	
SDB		6	RDB	
RDA		5	SDA	
RDB	4	4	SDB	PU port
SG		1	SG	
RSA		2	P5S	1 8
RSB		7	SG	RJ-45 plug (male)
CSA		8	P5S	
CSB				

 Tab. 2:
 RS-422 connection between inverter and GOT (Cable type A)

Distributor side (Modular connector)			Cable connection and	Inverter side or discributor side (Modular connector)		
Pin layout ^①	Signal name	Pin No.	signal direction	Pin No.	Signal name	Pin layout ^①
	SDA	5		5	SDA	
PU port	SDB	4		4	SDB	PU port
	RDA	3		3	RDA	بف
1 8	RDB	6		6	RDB	ليسسيا
RJ-45 plug (male)	P5S	2		2	P5S	1 8 RJ-45 plug (male)
	P5S	8		8	P5S	
	SG	1		1	SG	

 Tab. 3:
 RS-422 connection distributor and inverter (Cable type B)

	Distributor side		Cable connection and signal direction
Pin layout ^①	Signal name	Pin No.	Cable connection and signal direction
	SDA	5	
PU port	SDB	4	Terminating resistor 100 Ω 1/2W
	RDA	3	
1 8	RDB	6	
RJ-45 plug (male)	P5S	2	
	P5S	8	
	SG	1	

Tab. 4: RS-422 connection for mounting a terminating resistor (Cable type C)

 $[\]ensuremath{^{\circlearrowleft}}$ The connector figure shows the engagement face.

Start-up Guide Cabling

3.2 GOT Terminals

The GT1020/GT1030 is fitted with screw terminals, use a small flathead screwdriver to secure the wires within the PLC Communication Connector.

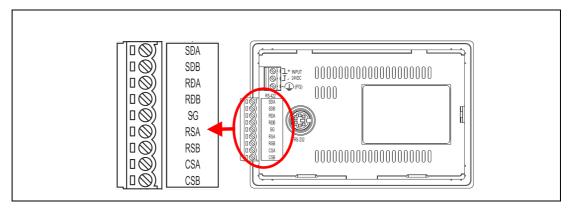


Fig. 3: Terminal points in detail

3.3 Programming Cables

The GT1020 and GT1030 come pre-installed with an OS and FX communication driver, but without any project data. To download a project from a PC running GT Designer2 to the GOT, a programming cable is required that connects to the RS-232C 6-pin Mini-DIN port on the back of the GOT. It is recommended to use a shielded USB A-type to Mini-B type cable with a ferrite core paired with the GT10-RS2TUSB-5S, but any RS-232C programming cable for the Q-Series will also work fine. A diagram of both is shown below.

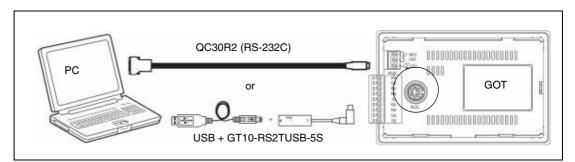


Fig. 4: Connection diagram

NOTE

Note that using the GT10-RS2TUSB-5S will require a virtual USB COM port driver to be installed on the PC. The COM port number can be automatically or manually assigned so that it does not overlap with the existing COM port numbers assigned on that PC. When using a Q-Series programming cable, the COM port number already assigned to the RS-232C interface of the PC will have to be checked.

GT Designer 2 Start-up Guide

4 GT Designer 2

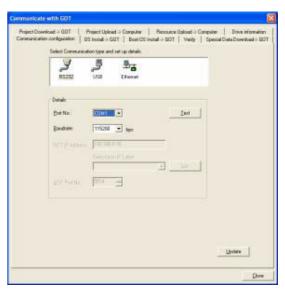
(Version 2.73 or later)

To make sure the GT1020/GT1030 GOT is able to use the latest functions and features, it is the responsibility of the user to check and update the firmware (Standard monitor OS) of the GOT.

Launch the latest copy of GT Designer2 and start a new project for the corresponding GOT model (GT1020 or GT1030) with the "FREQROL500/700" Inverter Type. Select **Yes** to set the Communication Setting and make sure the Standard I/F-1 CH No. is set to 1 before selecting **OK**. The "Screen Property" window that pops up for making a new screen can be either canceled or accepted for the following steps.

Go to the "Communication" menu and select "To/From GOT" to bring up the "Communicate with GOT" window. Go to the "Communication configuration" tab and select "RS232" and the corresponding "Port No." that connects the PC to the GOT. With the GOT power ON, use the *Test* button to verify that the PC and GOT can communicate properly then turn the GOT power OFF.





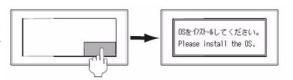
Start-up Guide GT Designer 2

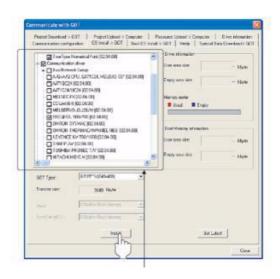
Installing OS and communication drivers

To access the OS installation mode of the GT1020/GT1030, switch the GOT power from OFF to ON, while holding the bottom right corner of the touch screen (in horizontal layout), illustrated in the figure at the right.

While the "Please install the OS" screen is displayed, go to the "OS Install -> GOT" tab in the "Communicate with GOT" window of GT Designer2 and select "Standard monitor OS" and select 'FREQROL 500/700' from the 'Communication Driver' menu. Use the *Install* button to initiate the data transfer and update the firmware. Once the firmware update has been completed the GOT will automatically reboot and all features will be up to date. Note that new project data will need to be downloaded to the GOT.

Make a selection like viewed on the right side under communication driver.





Inverter Settings Start-up Guide

5 Inverter Settings

When setting the inverter communication parameters it is important to reset the power afterwards so that the settings are saved to the inverter.

The parameters shown in the following table must be set using the PU (Parameter Unit).

NOTE

Do not change these parameters, even though it is possible to monitor them through the GOT. If they are changed, communication with the GOT is disabled.

Setting item	Parameter	Set Value	Setting Contents
Communication station number	Pr.117	0 to 31	See following section
Communication speed	Pr.118	192	19200 bps
Stop bit length	Pr.119	10	Data length: 7 bit Stop bit length: 1 bit
Parity check	Pr.120	1	Odd
Number of communication retries	Pr.121	9999	The inverter will not come to an alarm stop.
Communication check time interval	Pr.122	9999	Communication checkSuspension
Wait time setting	Pr.123	0	0ms
CR/LF selection	Pr.124	1	With CR, without LF
Protocol selection	Pr.549	0	Mitsubishi inverter protocol
Operation mode selection	Pr.79	0	PU operation mode
Communication startup mode selection	Pr.340	1	Network operation mode
EEPROM write selection	Pr.342	0	Written to RAM and EEPROM

Tab. 5: Inverter setting parameters

6 Station Setting

Set each station number while making sure that each station number is used only once.

The station number can be set regardless of the cable connection order.

Station numbers do not have to be consecutive.

The setting of the station number has to be between 0 and 31.

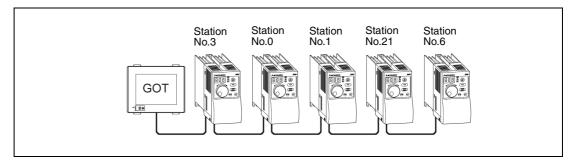


Fig. 5: Examples of station number setting

Start-up Guide Confirm Communication

6.1 Indirect Specification

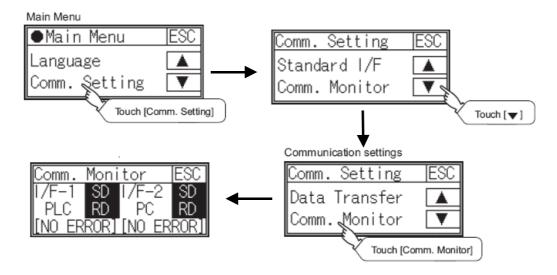
When setting the station number indirectly, the station number of the inverter can be changed using the 16-bit GOT internal data register (GD10 to GD25). When specifying the station number from 100 to 155 on GT Designer 2, the value within GD10 to GD25 is equal to the station no.

Specification station no.	Compatible Device	Setting range
100	GD10	
101	GD11	
102	GD12	
103	GD13	
104	GD14	
105	GD15	
106	GD16	0 to 31
107	GD17	If the associated device contains a
108	GD18	value outside this range an error (dedicated device is out of range) will
109	GD19	occur.
110	GD20	
111	GD21	
112	GD22	
113	GD23	
114	GD24	
115	GD25	

Tab. 6: Secification of the station number

7 Confirm Communication

The communication monitoring is a function that checks whether the GOT can communicate with the Inverter. If no error is shown, communication has been set up correctly.





ILAN & GAVISH Ltd.

HEADQUARTERS	
MITSUBISHI ELECTRIC EUROPE B.V. German Branch Gothaer Straße 8 D-40880 Ratingen Phone: +49 (0)2102 / 486-0 Fax: +49 (0)2102 / 486-1120	EUROPE
MITSUBISHI ELECTRIC EUROPE B.V. CZECH Czech Branch Avenir Business Park, Radlická 714/113a CZ-158 00 Praha Fhone: +420 - 251 551 470 Fax: +420 - 251-551-471	REPUBLIC
MITSUBISHI ELECTRIC EUROPE B.V. French Branch 25, Boulevard des Bouvets F-92741 Nanterre Cedex Phone: +33 (0)1 / 55 68 55 68 Fax: +33 (0)1 / 55 68 57 57	FRANCE
MITSUBISHI ELECTRIC EUROPE B.V. Irish Branch Westgate Business Park, Ballymount IRL-Dublin 24 Phone: +353 (0)1 4198800 Fax: +353 (0)1 4198890	IRELAND
MITSUBISHI ELECTRIC EUROPE B.V. Italian Branch Viale Colleoni 7 I-20041 Agrate Brianza (MB) Phone: +39 039 / 60 53 1 Fax: +39 039 / 60 53 312	ITALY
MITSUBISHI ELECTRIC EUROPE B.V. Poland Branch Krakowska 50 PI-32-083 Balice Phone: +48 (0)12 / 630 47 00 Fax: +48 (0)12 / 630 47 01	POLAND
MITSUBISHI ELECTRIC EUROPE B.V. Spanish Branch Carretera de Rubí 76-80 E-08190 Sant Cugat del Vallés (Barce Phone: 902 131121 // +34 935653131 Fax: +34 935891579	SPAIN Iona)
MITSUBISHI ELECTRIC EUROPE B.V. UK Branch Travellers Lane UK-Hatfield, Herts. AL10 8XB Phone: +44 (0)1707 / 27 61 00 Fax: +44 (0)1707 / 27 86 95	UK
MITSUBISHI ELECTRIC CORPORATION Office Tower "Z" 14 F 8-12,1 chome, Harumi Chuo-Ku Tokyo 104-6212 Phone: +81 3 622 160 60 Fax: +81 3 622 160 75	JAPAN
MITSUBISHI ELECTRIC AUTOMATION, Inc. 500 Corporate Woods Parkway Vernon Hills, IL 60061 Phone: +1 847 478 21 00 Fax: +1 847 478 22 53	USA

	ENTATIVES
GEVA Wiener Straße 89	AUSTRI
Wiener Straße 89 AT-2500 Baden	
Phone: +43 (0)2252 / 85 55 20	
Fax: +43 (0)2252 / 488 60	
TEHNIKON Oktyabrokawa 16/5, Off, 703, 71	BELARU 1
Oktyabrskaya 16/5, Off. 703-71 BY-220030 Minsk	I
Phone: +375 (0)17 / 210 46 26	
Fax: +375 (0)17 / 210 46 26	
ESCO DRIVES & AUTOMATION	BELGIU
Culliganlaan 3 BE-1831 Diegem	
Phone: +32 (0)2 / 717 64 30	
Fax: +32 (0)2 / 717 64 31	
Koning & Hartman b.v.	BELGIU
Woluwelaan 31 BE-1800 Vilvoorde	
Phone: +32 (0)2 / 257 02 40	
Fax: +32 (0)2 / 257 02 49	
	AND HERZEGOVIN
Aleja Lipa 56	
BA-71000 Sarajevo Phone: +387 (0)33 / 921 164	
Fax: +387 (0)33/524539	
AKHNATON	BULGARI
4 Andrej Ljapchev Blvd. Pb 21	
BG-1756 Sofia Phone: +359 (0)2 / 817 6004	
Fax: +359 (0)2 / 97 44 06 1	
INEA CR d.o.o.	CROATI
Losinjska 4 a	
HR-10000 Zagreb	02/ 03
Phone: +385 (0)1 / 36 940 - 01/ - Fax: +385 (0)1 / 36 940 - 03	UZ/ - U3
AutoCont C.S. s.r.o.	CZECH REPUBL
Technologická 374/6	
CZ-708 00 Ostrava-Pustkove	c
Phone: +420 595 691 150 Fax: +420 595 691 199	
B:ELECTRIC, s.r.o.	CZECH REPUBL
Mladoboleslavská 812	
CZ-197 00 Praha 19 - Kbely	0 724 247 075
Phone: +420 286 850 848, +42 Fax: +420 286 850 850	20 / 24 3 1 / 9 / 5
Beijer Electronics A/S	DENMAR
Lykkegårdsvej 17, 1.	DEMMAN
DK-4000 Roskilde	
Phone: +45 (0)46/75 76 66	
Fax: +45 (0)46 / 75 56 26	FCTANI
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ	ESTONI
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ Pärnu mnt.160i	ESTONI
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ Pärnu mnt.160i EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40	ESTONI
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ Pärnu mnt.160i EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49	
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y	
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ Pärnu mnt. 160i EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics OY Jaakonkatu 2	
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500	
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500	
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E.E.	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ Pärnu mnt. 160i EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics OY Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Phone: +358 (0)207 / 463 501 UTECO A.B.E.E. 5, Mavrogenous Str.	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E.E. 5, Mavrogenous Str. GR-18542 Piraeus	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTFCO A.B.E.E. 5, GR-18542 Piraeus Phone: +30 211 / 1206 900	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTFCO A.B.E.E. 5, Mayrogenous Str. 6R-18542 Piraeus Phone: +30 211 / 1206 900 Fax: +30 211 / 1206 999	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 1601 EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E.E. 5, Mavrogenous Str. GR-18542 Piraeus Phone: +30 211 / 1206 909 Fax: +30 211 / 1206 999 MELTRADE Ltd. Fertő utca 14.	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E.E. 5, Mavrogenous Str. GR-18542 Piraeus Phone: +30 211 / 1206 900 Fax: +30 211 / 1206 999 MELTRADE Ltd. Fertő utca 14. HU-1107 Budapest	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ Pärnu mnt. 1601 EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics OY Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E.E. 5, Mavrogenous Str. GR-18542 Piraeus Phone: +30 211 / 1206 900 Fax: +30 211 / 1206 999 MELTRADE Ltd. Fertő utca 14. HU-1107 Budapest Phone: +36 (0)1 / 431-9726	FINLAN
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti OÜ Pärnu mnt. 1601 EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics OY Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E.E. 5, Mavrogenous Str. GER-18542 Piraeus Phone: +30 211 / 1206 900 Fax: +30 211 / 1206 999 MELTRADE Ltd. Fertő utca 14. HU-1107 Budapest Phone: +36 (0)1 / 431-9726 Fax: +36 (0)1 / 431-9727	FINLAN GREEC HUNGAR
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTFCO A.B.E.E. 5, Mayrogenous Str. GR-18542 Piraeus Phone: +30 211 / 1206 900 Fax: +30 211 / 1206 999 MELITRADE Ltd. Fertő utca 14. HU-1107 Budapest Phone: +36 (0)1 / 431-9726	FINLAN GREEC HUNGAR
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i EEE-11317 Tallinn Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E. 5, Mavrogenous Str. GR-18542 Piraeus Phone: +30 211 / 1206 990 MELTRADE Ltd. Fertő utca 14. HU-1107 Budapest Phone: +36 (0)1 / 431-9726 Fax: +36 (0)1 / 431-9727 Beijer Electronics SIA Vestienas iela 2 LV-1035 Riga	FINLAN GREEC HUNGAR
Fax: +45 (0)46 / 75 56 26 Beijer Electronics Eesti 0Ü Pärnu mnt. 160i Pärnu mnt. 160i Phone: +372 (0)6 / 51 81 40 Fax: +372 (0)6 / 51 81 49 Beijer Electronics 0Y Jaakonkatu 2 FIN-01620 Vantaa Phone: +358 (0)207 / 463 500 Fax: +358 (0)207 / 463 501 UTECO A.B.E.E. 5, Mavrogenous Str. GR-18542 Piraeus Phone: +30 211 / 1206 909 MELTRADE Ltd. Fertő utca 14. HU-1107 Budapest Phone: +36 (0)1 / 431-9726 Fax: +36 (0)1 / 431-9727 Beijer Electronics SIA Vestienas iela 2	FINLAN GREEC HUNGAR

Fax: +371 (0)784 / 2281

Beijer Electronics UAB Savanoriu Pr. 187

LT-02300 Vilnius Phone: +370 (0)5 / 232 3101 Fax: +370 (0)5 / 232 2980

EUROPEAN REPRESENTATIVES	
ALFATRADE Ltd. 99, Paola Hill	MALTA
Malta- Paola PLA 1702	
Phone: +356 (0)21 / 697 816	
Fax: +356 (0)21 / 697 817	
INTEHSIS srl bld. Traian 23/1	MOLDOVA
MD-2060 Kishinev	
Phone: +373 (0)22 / 66 4242	
Fax: +373 (0)22 / 66 4280	
HIFLEX AUTOM.TECHNIEK B.V.	NETHERLANDS
Wolweverstraat 22 NL-2984 CD Ridderkerk	
Phone: +31 (0)180 – 46 60 04	
Fax: +31 (0)180 – 44 23 55	
Koning & Hartman b.v.	NETHERLANDS
Haarlerbergweg 21-23	
NL-1101 CH Amsterdam Phone: +31 (0)20 / 587 76 00	
Fax: +31 (0)20 / 587 76 05	
Beijer Electronics AS	NORWA
Postboks 487	
NO-3002 Drammen	
Phone: +47 (0)32 / 24 30 00 Fax: +47 (0)32 / 84 85 77	
Sirius Trading & Services srl	ROMANIA
Aleea Lacul Morii Nr. 3	
RO-060841 Bucuresti, Sector	6
Phone: +40 (0)21 / 430 40 06	
Fax: +40 (0)21 / 430 40 02	CERRI
Craft Con. & Engineering d.o.o. Bulevar Svetog Cara Konstantina	SERBI/ 80-86
SER-18106 Nis	00 00
Phone: +381 (0)18 / 292-24-4/5	
Fax: +381 (0)18 / 292-24-4/5	
INEA SR d.o.o.	SERBI/
Izletnicka 10 SER-113000 Smederevo	
Phone: +381 (0)26 / 617 163	
Fax: +381 (0)26 / 617 163	
AutoCont Control s.r.o.	SLOVAKI
Radlinského 47	
SK-02601 Dolny Kubin Phone: +421 (0)43 / 5868210	
Fax: +421 (0)43 / 5868210	
CS MTrade Slovensko, s.r.o.	SLOVAKI
Vajanskeho 58	3 =0 (ii
SK-92101 Piestany	
Phone: +421 (0)33 / 7742 760 Fax: +421 (0)33 / 7735 144	
INEA d.o.o.	SLOVENIA
INEA 0.0.0. Stegne 11	PLOVENIA
SI-1000 Ljubljana	
Phone: +386 (0)1 / 513 8100	
Fax: +386 (0)1 / 513 8170	
Beijer Electronics AB	SWEDE
Box 426 SE-20124 Malmö	
Phone: +46 (0)40 / 35 86 00	
Fax: +46 (0)40 / 35 86 02	
Omni Ray AG	SWITZERLANI
lm Schörli 5	
CH-8600 Dübendorf	
Phone: +41 (0)44 / 802 28 80 Fax: +41 (0)44 / 802 28 28	
GTS	TURKE
Bayraktar Bulvari Nutuk Sok. No:	
TR-34775 Yukari Dudullu-Um	
Phone: +90 (0)216 526 39 90 Fax: +90 (0)216 526 3995	

EURASIAN REPRESENTATIVES

Kazpromautomatics Ltd. Mustafina Str. 7/2

KAZ-470046 Karaganda Phone: +7 7212 / 50 11 50

Fax: +7 7212 / 50 11 50

MIDDLE EAST REPRESENTATIVES

ISRAEL

24 Shenkar St., Kiryat Arie
II.-49001 Petah-Tiqva
Phone: +972 (0)3 / 922 18 24
Fax: +972 (0)3 / 924 0761
CEG INTERNATIONAL
Cebaco Center/Block A Autostrade DORA
Lebanon - Beirut
Phone: +961 (0)1 / 240 430
Fax: +961 (0)1 / 240 438

AFRICAN REPRESENTATIVE

CBI Ltd. SOUTH AFRICA
Private Bag 2016
ZA-1600 Isando
Phone: + 27 (0)11 / 977 0770
Fax: + 27 (0)11 / 977 0761



CSC Automation Ltd.

LITHUANIA

4-B, M. Raskovoyi St. **UA-02660 Kiev** Phone: +380 (0)44 / 494 33 55

Fax: +380 (0)44 / 494-33-66

UKRAINE