Changes for the Better

PROGRAMMARI E CONTROLLERS

### FX3U-3A-ADP

## USER'S MANUAL



Manual Number	JY997D35601
Revision	Α
Date	June 2009

his manual describes the part names dimensions mounting an specifications of the product. Before use, read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and

Store this manual in a safe place so that it can be taken out and read whenever necessary Always forward it to the end user Registration

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-ffective June 2009

Specifications are subject to change without notice.

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### Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

**♦DANGER** and **♦CAUTION** 

<b>DANGER</b>	
<b>∴</b> CAUTION	ı

Indicates that incorrect handling may cause hazardous conditions resulting in death or severe injury

Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage

Depending on the circumstances, procedures indicated by ACAUTION may also cause severe injury.

It is important to follow all precautions for personal safety

### Associated Manuals

Manual name	Manual No.	Description
FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition	JY997D16701 MODEL CODE: 09R619	Describes specifications for analog control and programming method for FX3G/FX3U/FX3UC Series PLC.
FX3G/FX3U/FX3UC Series Programming Manual - Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3U Series User's Manual - Hardware Edition	JY997D16501 MODEL CODE: 09R516	Explains FX3U Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3UC Series User's Manual - Hardware Edition	JY997D28701 MODEL CODE: 09R519	Explains FX3UC Series PLC specifications for I/O, wiring, installation, and maintenance.

### How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

### Applicable standards

EX31-3A-ADP units made in June 2009 or later comply with the EC Directive (EMC Directive) and UL standards (UL, cUL). Further information can be found in the following manual

- → Refer to the FX3G Series Hardware Manual (Manual No. JY997D33401). → Refer to the FX3U Series Hardware Manual (Manual No. JY997D18801).
  - → Refer to the FX3UC (D. DSS) Series Hardware Manual (Manual No. JY997D28601).
- → Refer to the FX3UC-32MT-I T-2 Hardware Manual (Manual No. JY997D31601) Regarding the standards that relate to the main unit, please refer to either the FX series product catalog or consult with your nearest Mitsubishi product provider.

### Caution for compliance with EC Directive

The analog special adapters have been found to be compliant to the European standards in the aforesaid manual and directive. However, for the very best performance from what are in fact delicate measuring and controlled output device Mitsubishi Electric would like to make the following points:

As analog devices are sensitive by nature, their use should be considered carefully. For users of proprietary cables (integral with sensors or actuators). these users should follow those manufacturers installation requirements.

Mitsubishi Electric recommend that shielded cables should be used. If NO other EMC protection is provided, then users may experience temporary loss or accuracy between ±10% in very heavy industrial areas.

However, Mitsubishi Electric suggest that if adequate EMC precautions are followed for the users complete control system, users should expect accuracy as enecified in this manual

- Sensitive analog cable should not be laid in the same trunking or cable conduit as high voltage cabling. Where possible users should run analog cables senarately
- . Good cable shielding should be used. When terminating the shield at Earth ensure that no earth loops are accidentally created.
- When reading analog values EMC accuracy can be improved out by averaging the readings. This can be achieved either through functions on the analog special adapters or through a users program in the FX3U(C) Series

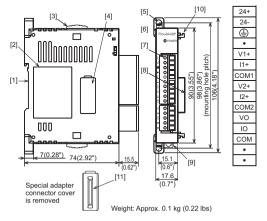
### 1. Outline

The FX3U-3A-ADP adapter for analog input and output (hereinafter called 3A-ADP) is a special adapter that adds to add two analog input points and one analog output point.

### 1.1 Incorporated Items

Product	FX3U-3A-ADP adapter for analog input and output
Included items	User's Manual (This manual)

### 1.2 External Dimensions, Part Names, and Terminal Layout



- [1] DIN rail mounting groove (DIN rail: DIN46277)
- [2] Name plate
- [3] Special adapter slide lock:

Used to connect additional special adapters onto the left side of this special

- [4] Special adapter connector cover:
- Remove this cover to connect additional special adapters to the left side.
- [5] Direct mounting hole:2 holes of φ4.5 (0.18") (mounting screw: M4 screw)
- [6] POWER LED (green):
- Lit while 24V DC power is supplied properly to terminals '24+' and '24-'.

[7] Terminal block (European type):

- Connect the analog voltage/current signal, and 24V DC power supply.
- Special adapter connector:
- Used to connect this special adapter to PLC main unit or special adapter
- [9] DIN rail mounting book
- [10] Special adapter fixing book
- [11] Special adapter connector:

Used to connect communication or analog special adapters to the left side of the 3AD-ADP

### 2. Installation

For installation/uninstallation details, refer to the following manuals:

- → Refer to the FX3G Series User's Manual Hardware Edition.
- → Refer to the FX3∪ Series User's Manual Hardware Edition.
- → Refer to the FX3UC Series User's Manual Hardware Edition.

### MOITA I IATION PRECAUTIONS

## **DANGER**

Make sure to cut off all phases of the power supply externally before attempting installation or wiring work.

Failure to do so may cause electric shock or damage to the product

### INSTALLATION DECVITIONS

## **↑** CAUTION

- Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition).
- Never use the product in areas with excessive dust, oily smoke, conductive dusts corrosive gas (salt air, Cl<sub>2</sub>, H<sub>2</sub>S, SO<sub>2</sub>, or NO<sub>2</sub>), flammable gas, vibration or impacts, or expose it to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur
- When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits.
- Failure to do so may cause fire, equipment failures or malfunctions.
- Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions.
- Connect special adapter securely to their designated connectors.
- Loose connections may cause malfunctions

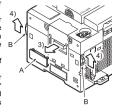
### 2.1 Connection to the FX3U Series PLC

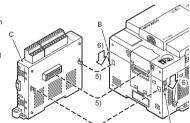
### Procedure

Turn off the power.

Disconnect all the cables connected to the PLC main unit and special adapter, and demount the main unit and special adapter mounted on DIN rail or mounted directly using screws.

- 2) Install an expansion board to the main unit.
- For the expansion board installation procedure, refer to the following manual:
- → Refer to the FX3U Series User's Manual Hardware Edition.
- 3) Remove the special adapter connector cover on the expansion board (fig.A). When connecting this product to another
- special adapter please replace the 'expansion board' in the above description with a 'special adapter' and perform the B procedure as indicated
- 4) Slide the special adapter slide lock (fig.B) of the main unit.
- When connecting this product to another special adapter, please replace the 'main unit' in the above description with a 'special adapter' and perform the procedure as indicated
- 5) Connect the special adapter (fig.C) to the main unit as shown on the right.
- 6) Slide back the special adanter slide lock (fig.B) of the main unit to fix the special adapter (fig.C).





### Connection precautions

Connect all the high-speed I/O special adapters before connecting other special adapters when they are used in combination.

Do not connect a high-speed I/O special adapter on the left side of a communication or analog special adapter

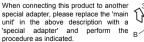
## 2.2 Connection to the FX3UC (D. DSS) Series PLC

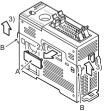
### Drocoduro

Turn off the power

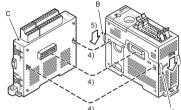
Disconnect all the cables connected to the PLC, and demount the PLC from the DIM rail

- Remove the special adapter connector cover (fig. A)
- 3) Slide the special adapter slide lock (fig.B)
- of the main unit





- 4) Connect the special adapter (fig.C.) to the main junit as chown on the right
- 5) Slide back the special adapter slide lock (fig B) of the main unit to fiv the special adapter (fig.C).



### 2.3 Connection to the FX3UC-32MT-LT(-2) Series PLC

For details, refer to the EYRIC Series Heer's Manual - Hardware Edition

### 2.4 Connection to the FX3G Series PLC

### Drocoduro

1) Turn off the power

Disconnect all the cables connected to the PLC, and demount the PLC from

the DIN rail. 2) Install a connector conversion adapter to the main unit

For the connector conversion adapter installation procedure, refer to the following manual:

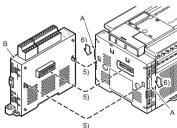
## → Refer to the FX3G Series User's Manual - Hardware Edition

- 3) Remove the special adapter connector cover when connecting this product to another special adapter
- Removal of the special adapter connector cover is not required when connecting this product to the connector
- conversion adapter 4) Slide the special adapter slide lock Δ (fig.A) of the connector conversion adanter

When connecting this product to another special adapter, please replace the 'connector conversion adapter' in the above description with a 'special adapter' and perform the procedure as



on the right 6) Slide back the special adapter slide lock (fig.A) of the connector conversion adapter to fix the special adapter (fia.B).



### 3. Wiring

## PRECAUTIONS

## **DANGER**

Make sure to cut off all phases of the power supply externally before attempting installation or wiring work Failure to do so may cause electric shock or damage to the product

### WIRING DECALITIONS

## **CAUTION**

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work
- Failure to do so may cause electric shock or damage to the product.
- Make sure to observe the following precautions in order to prevent any damage to the machinery or accidents due to abnormal data written to the PLC under the influence of noise:
- 1) Do not bundle the main circuit line together with or lay it close to the main circuit high-voltage line or load line
- Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or high-voltage lines.
- 2) Ground the shield wire or shield of the shielded cable at one point on the PLC. However, do not use common grounding with heavy electrical
- Make sure to properly wire to the European terminal board in accordance with the following precautions.
- Failure to do so may cause electric shock, a short-circuit, wire breakage, o damage to the product
- The disposal size of the cable end should be 9mm (0.35").
- Tightening torque should be between 0.22 and 0.25N·m.
- Twist the end of strand wire and make sure that there are no loose wires
- Do not solder-plate the electric wire ends
- Do not connect more than the specified number of wires or electric wires of unspecified size.
- Affix the electric wires so that neither the terminal block nor the connected parts are directly stressed.
- Make sure to properly wire to the FX3G/FX3U/FX3UC Series PLC in accordance with the following precautions. Failure to do so may cause electric shock, a short-circuit, wire breakage, o
- damage to the product.
- The disposal size of the cable end should follow the dimensions described in this manual
- Tightening torque should follow the specifications in this manual

### 3.1 Applicable Cable and Terminal Tightening Torque

### 3.1.1 Terminal block (European type)

Wiring to analog device should use 22-20 AWG wire.

2) Applicable cable

Туре	Wire size
Single-wire	0.3mm <sup>2</sup> to 0.5mm <sup>2</sup> (AWG22 to 20)
2-wire	2 pieces of 0.3mm <sup>2</sup> (AWG22)

### 3) Termination of cable end

Manufacturer

Strip the coating of strand wire and twist the cable core before connecting it, or strip the coating of single wire before connecting it. Model

Pressure bonding tool

CRIMPFOX ZA 3

.14mm(0.55")

An alternative connection is to use a ferrule with insulating sleeve

Phoenix Contact Co., Ltd.	AI 0.5-8WH	CRIMPFOX ZA 3 (or CRIMPFOX UD 6)
- Strand wire/single wire	- Stick terminal w	ith insulating sleeve
9mm (0.35")	Insulation	Sleeve Contact area (Crimping area)

2.6mm(0.1") When using a stick terminal with insulating sleeve, choose a wire with proper cable sheath referring to the above outside dimensions, or otherwise, the wire cannot be inserted easily

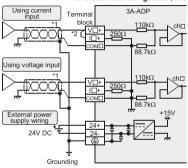
The tightening torque must be 0.22 to 0.25N-m.

### 3.2 Power Supply Wiring

→ For the power supply wiring, refer to the FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition.

### 3.3 Wiring of Analog Input

→ For the terminal configuration, refer to Section 1.2

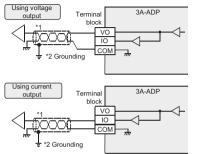


V□+, I□+, ch□:□represents the channel number

- \*1 Use 2-core shielded twisted pair cable for the analog input lines, and separate the analog input lines from other power lines or inductive lines.
- \*2 Make sure to short-circuit the 'V\(\sigma\)+' and 'I\(\sigma\)+' terminals when current is input. ( : input channel number)

### 3.4 Wiring of Analog Output

→ For the terminal configuration, refer to Section 1.2.

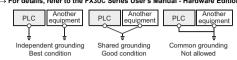


- \*1 Use 2-core shielded twisted pair cable for the analog output lines, and separate the analog output lines from other power lines or inductive lines.
- \*2 Ground the shielded wire at one point on the signal receiving side.

### 3.5 Grounding

Grounding should be performed as stated below.

- The grounding resistance should be 1000 or less.
- Independent grounding should be performed for best results. When independent grounding is not performed, perform "shared grounding" of the following figure.
- → For details, refer to the FX3G Series User's Manual Hardware Edition. - For details, refer to the EX311 Series User's Manual - Hardware Edition
- -> For details, refer to the FX3IC Series User's Manual Hardware Edition



- The grounding wire size should be AWG 22-20 (0.3-0.5 mm<sup>2</sup>).
- . The grounding point should be close to the PLC, and all grounding wire should be as short as possible

### 4. Specifications

### STADTIID AND MAINTENANCE DDECALITIONS

## **ACAUTION**

- Do not disassemble or modify the PLC Doing so may cause fire, equipment failures, or malfunctions \* For repair, contact your local Mitsubishi Electric distributor.
- Do not drop the product or exert strong impact to it Doing so may cause damage.

### DISPOSAL PRECAUTIONS

## **♠** CAUTION

Please contact a certified electronic waste disposal company for environmentally safe recycling and disposal of your device

### TRANSPORT AND STORAGE PRECAUTIONS

## **♠** CAUTION

The product is a precision instrument. During transportation, avoid any impacts. Failure to do so may cause failures in the product. After transportation, verify the operations of the product

### 4.1 Applicable PLC

Model name	Applicability
FX3U Series PLC	Ver. 2.61 or later
FX3UC Series PLC*1	Ver. 2.61 or later
FX3G Series PLC	Ver. 1.20 or later

\*1 The FX3UC-32MT-LT-2 PLC is due to be upgraded later.

The version number can be checked by monitoring D8001 as the last three digits

### 4.2 General Specifications

For the general specifications, refer to the manual of the PLC main unit The items other than the following are equivalent to those of the PLC main unit.

Item	Specification	
voitage	300V AC for one minute	Between all terminals and ground terminal of PLC
Insulation resistance	$5 \text{M}\Omega$ or more by 500V DC megger	main unit

### 4.3 Power Supply Specifications

Item	Specification	
Conversion circuit driving power	24V DC +20% / -15%, 90mA Connect a 24V DC power supply to the terminal block.	
Interface driving power	5V DC, 20mA 5V DC power is supplied from the internal power supply of main unit.	

### 4.4 Performance Specifications

Performance Specifications of Analog Input

Item	Specification	
item	Voltage input	Current input
Analog input range	0 to 10V DC (Input resistance: 198.7 kΩ)	4 to 20mA DC (Input resistance: 250 Ω)
Maximum absolute input	-0.5V, +15V	-2mA, +30mA
Resolution	2.5mV (10V/4000)	5μA (16mA/3200)
Total accuracy	±0.5% (±50mV) for full scale of 10V (when ambient temperature is 25°C±5°C)     ±1.0% (±100mV) for full scale of 10V (when ambient temperature is 0°C to 55°C)	• ±0.5% (±80µA) for full scale of 16mA (when ambient temperature is 25°C±5°C) to ±1.0% (±160µA) for full scale of 16mA (when ambient temperature is 0°C to 55°C)
Input characteristics	4080 4000 10V 10.2V Analog input	3280  3200  Digital of the property of the pro

Performance Specifications of Analog Output

Item	Specification	
iteiii	Voltage output	Current output
Analog output range	0 to 10 V DC (External load: 5kΩ to 1MΩ)	4 to 20mA DC (External load: 500Ω or less)
Resolution	2.5mV (10V/4000)	4μA (16mA/4000)
Total accuracy	±0.5% (±50mV) for full scale of 10 V (when ambient temperature is 25°C±5°C)     ±1.0% (±100mV) for full scale of 10 V (when ambient temperature is 0°C to 55°C)     If the external load resistance (Rs) is less than 5kΩ, the accuracy will be increses as shown in the following formula: (Addition will be 100mV per%.)     \[     \frac{47*100}{Rs+47} - 0.9(%)     \]	• ±0.5% (±80µA) for full scale of 16mA (when ambient temperature is 25°C±5°C) • ±1.0% (±160µA) for full scale of 16mA (when ambient temperature is 0°C to 55°C)
Output characteris tics	Analog output 4000 4080	20mA  Analogo 4mA  Digital input

Common Specifications of Analog Input and Output

Item	Specification
Digital input and output	12 bits, binary
Conversion time	RESUIFXAUC Series PLC: 80µs for each selected input channel + 40µs for each selected output channel (The data will be updated at every scan time of the PLC.) RESUS Series PLC: 90µs for each selected input channel + 50µs for each selected output channel (The data will be updated at every scan time of the PLC.)
Insulation method	A photocoupler is employed to insulate the analog input and output area from the PLC. A DC-DC converter is employed to insulate the power supply line from the analog input and output area. Channels are not insulated from each other.
Occupied points	O point (This number is not related to the maximum number of input and output points of the PLC.)

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

### Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; opportunity loss or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi: damages to products other than Mitsubishi products; and to other duties

## 

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsuhishi Flectric
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

## A MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN HIMEJI WORKS: 840, CHIYODA CHO, HIMEJI, JAPAN





Changes for the Better

FX3U-3A-ADP



USER'S MANUAL			
	Manual Number	JY997D35601	
,	Revision	Α	
	Data	luna 2000	

pecifications of the product. Before use, read this manual and the manuals I relevant products fully to acquire proficiency in handling and operating the oduct. Make sure to learn all the product information, safety information, ar

recautions. Store this manual in a safe place so that it can be taken out and read when ecessary. Always forward it to the end user egistration:

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ffective June 2009

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→ Refer to the FXsu Series Hardware Manual (Manual No. J.1997D33601).

→ Refer to the FXsu Series Hardware Manual (Manual No. J.1997D28601).

→ Refer to the FXsuC-32MT-LT-2 Hardware Manual (Manual No. J.1997D31601).

Regarding the standards that relate to the main unit, please refer to either the FX series product catalog or consult with your nearest Mitsubishi product provider.

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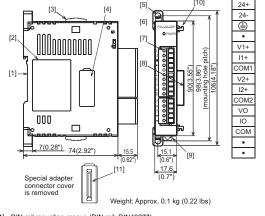
### 1. Outline

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### 1.1 Incorporated Items

X3U-3A-ADP adapter for analog input and output Product Included items User's Manual (This manual)

## 1.2 External Dimensions, Part Names, and Terminal Layout



- [1] DIN rail mounting groove (DIN rail: DIN46277)
- Special adapter slide lock:
- Used to connect additional special adapters onto the left side of this special adapter
- move this cover to connect additional special adapters to the left side.
- [5] Direct mounting hole:2 holes of φ4.5 (0.18") (mounting screw: M4 screw)
- POWER LED (green):
  Lit while 24V DC power is supplied properly to terminals '24+' and '24-'.

- [7] Terminal block (European type): Connect the analog voltage/current signal, and 24V DC power supply. Special adapter connector:
- Used to connect this special adapter to PLC main unit or special adapter.
- [9] DIN rail mounting hook
- [10] Special adapter fixing hook
- [11] Special adapter connector:
- Used to connect communication or analog special adapters to the left side of the 3AD-ADP.

### 2. Installation

→ Refer to the FX3UC Series User's Manual - Hardware Edition

### NSTALLATION RECAUTIONS

## **DANGER**

Make sure to cut off all phases of the power supply externally before attempting installation or wiring work Failure to do so may cause electric shock or damage to the product.

## **⚠**CAUTION

- Use the product within the generic environment specifications described in PL main unit manual (Hardware Edition). Never use the product in areas with excessive dust, oily smoke, conductive dust
- corrosive gas (salt air, Cl<sub>2</sub>, H<sub>2</sub>S, SO<sub>2</sub>, or NO<sub>2</sub>), flammable gas, vibration c impacts, or expose it to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunction
- the product is asset in soft continuous, electric shock, life, maintained deterioration or damage may occur.

  When drilling screw holes or wiring, make sure cutting or wire debris does enter the ventilation slits.
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- Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions. Connect special adapter securely to their designated connectors. Loose connections may cause malfunctions.

## 2.1 Connection to the FX3U Series PLC

Procedure

1) Turn off the power.

Disconnect all the cables connected to the PLC main unit and special adapter, and demount the main unit and special adapter mounted on DIN rail or mounted directly using screws. Install an expansion board to the main unit.

For the expansion board installation procedure, refer to the following manual

→ Refer to the FX3u Series User's Manual - Hardware Edition.

3) Remove the special adapter connector cover on the expansion board (fig.A). When connecting this product to another special adapter, please replace the 'expansion board' in the above description 1

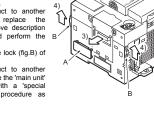
'expansion board' in the above description with a 'special adapter' and perform the procedure as indicated.

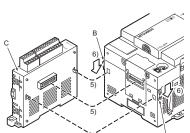
4) Slide the special adapter slide lock (fig.B) of the main unit.

When connecting this product to another special adapter, please replace the 'main unit' in the above description with a 'special adapter' and perform the procedure as indicated.



6) Slide back the special adanter slide lock (fig.B) of the main unit dapter (fig.C).





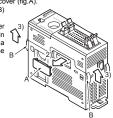
### Connection precautions

Connect all the high-speed I/O special adapters before connecting other special adapters when they are used in combination. Do not connect a high-speed I/O special adapter on the left side of a communication or analog special adapter.

## 2.2 Connection to the FX3UC (D, DSS) Series PLC

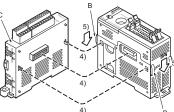
- 1) Turn off the power. Disconnect all the cables connected to the PLC, and demount the PLC from the DIN rail.
- Remove the special adapter connector cover (fig.A).
- Slide the special adapter slide lock (fig.B) of the main unit.

of the main unit. When connecting this product to another special adapter, please replace the 'main unit' in the above description with a 'special adapter' and perform the procedure as indicated.



4) Connect the special adapte (fig.C) to the shown on the right. 5) Slide back the special adapter

slide lock (fig.B) fix the special (fig.C)



### 2.3 Connection to the FX3UC-32MT-LT(-2) Series PLC → For details, refer to the FX3UC Series User's Ma

### 2.4 Connection to the FX3G Series PLC

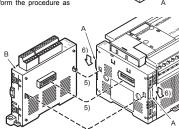
Turn off the power. Disconnect all the cables connected to the PLC, and demount the PLC from

For the connector conversion adapter installation procedure, refer following manual: → Refer to the FX3G Series User's Manual - Har

 Remove the special adapter connector cover when connecting this product to another special adapter. Removal of the special adapter connector cover is not required when connecting this product to the connector

indicated. Connect the (fig.B) to the conversion adapter as show

on the right special adapte slide lock (fig.A) of the con adapter to fix the



## 3. Wiring

## **DANGER** RECAUTIONS

Make sure to cut off all phases of the power supply externally b attempting installation or wiring work.
Failure to do so may cause electric shock or damage to the pro-

### VIRING PRECAUTIONS **CAUTION**

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work Failure to do so may cause electric shock or damage to the product.
- Make sure to observe the following precautions in order to prevent ar damage to the machinery or accidents due to abnormal data written to the PLC under the influence of noise: 1) Do not bundle the main circuit line together with or lay it close to the main
- circuit, high-voltage line or load line. Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more
- away from the main circuit or high-voltage lines.

  2) Ground the shield wire or shield of the shielded cable at one point on the PLC. However, do not use common grounding with heavy electrical
- Make sure to properly wire to the European terminal board in accordan with the following precautions.

  Failure to do so may cause electric shock, a short-circuit, wire breakage, o damage to the product.
- The disposal size of the cable end should be 9mm (0.35").

Do not solder-plate the electric wire ends.

- Tightening torque should be between 0.22 and 0.25N·m. Twist the end of strand wire and make sure that there are no loose wire:
- Do not connect more than the specified number of wires or electric wires of unspecified size.

  Affix the electric wires so that neither the terminal block nor the connected
- parts are directly stressed. Make sure to properly wire to the EX3G/EX3U/EX3UC Series PLC unconductive property were to the FX3G/FX3U/FX3UC Series PLC accordance with the following precautions. Failure to do so may cause electric shock, a short-circuit, wire breakage, damage to the product.
- The disposal size of the cable end should follow the dimensions
- described in this manual Tightening torque should follow the specifications in this manual

## 3.1 Applicable Cable and Terminal Tightening Torque

Wiring to analog device should use 22-20 AWG wire

Terminal block (European type) 1) Wire size

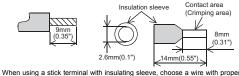
2) Applicable cable Type Single-wire 0.3mm2 to 0.5mm2 (AWG22 to 20)

### 2 pieces of 0.3mm<sup>2</sup> (AWG22) 3) Termination of cable end Strip the coating of strand wire and twist the cable core before connecting it or strip the coating of single wire before connecting it.

An alternative connection is to use a ferrule with insulating sleeve.		
Manufacturer	Model	Pressure bonding tool
Phoenix Contact Co., Ltd.	AI 0.5-8WH	CRIMPFOX ZA 3 (or CRIMPFOX UD 6)

Stick terminal with insulating sleeve

- Strand wire/single wire



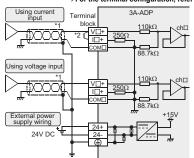
cable sheath referring to the above outside dimensions, or otherwise, the wire cannot be inserted easily The tightening torque must be 0.22 to 0.25N·m

## 3.2 Power Supply Wiring

→ For the power supply wiring, refer to the FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition.

## 3.3 Wiring of Analog Input

→ For the terminal configuration, refer to Section 1.2

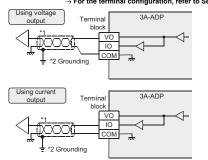


Grounding

- \*1 Use 2-core shielded twisted pair cable for the analog input lines, and separate
- the analog input lines from other power lines or inductive lines \*2 Make sure to short-circuit the 'V□+' and 'I□+' terminals when current is input.

## (□: input channel number) 3.4 Wiring of Analog Output

→ For the terminal configuration, refer to Section 1.2.



- \*1 Use 2-core shielded twisted pair cable for the analog output lines, and separate
- the analog output lines from other power lines or inductive lines Ground the shielded wire at one point on the signal receiving side.

## 3.5 Grounding

Grounding should be performed as stated below. The grounding resistance should be 100 $\!\Omega$  or less

Best condition

Independent grounding should be performed for best results. When independent grounding is not performed, perform "shared grounding" of the following figure. For details, refer to the FX3G Series User's Manual - Hardware Edition

→ For details, refer to the FX3U Series User's Manual - Hardware Edition.
→ For details, refer to the FX3UC Series User's Manual - Hardware Edition. PLC

Good condition

The grounding point should be close to the PLC, and all grounding wire should be as short as possible.

The grounding wire size should be AWG 22-20 (0.3-0.5 mm²)

Not all

## Specifications

STARTUP AND MAINTENANCE PRECAUTIONS **ACAUTION** 

Do not disassemble or modify the PLC. Doing so may cause fire, equipment failures, or malfunctions. \* For repair, contact your local Mitsubishi Electric distributor.

## Do not drop the product or exert strong impact to it. Doing so may cause damage. DISPOSAL **∴**CAUTION

RECAUTIONS Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

## RANSPORT AND STORAGE PRECAUTIONS

**ACAUTION** The product is a precision instrument. During transportation, avoid any impacts. Failure to do so may cause failures in the product. After transportation, verify the

## operations of the product

4.1 Applicable PLC		
Model name	Applicability	
FX3U Series PLC	Ver. 2.61 or later	
FX3UC Series PLC*1	Ver. 2.61 or later	
FX3G Series PLC	Ver. 1.20 or later	

\*1 The FX3UC-32MT-LT-2 PLC is due to be upgraded late The version number can be checked by monitoring D8001 as the last three digits

### indicate it. 4.2 General Specifications

For the general specifications, refer to the manual of the PLC main unit.

The items other than the following are equivalent to those of the PLC main unit.			
Item	Specification		
voltage		Between all terminals and ground terminal of PLC	
Inculation registance	5MO or more by 500V DC megger	main unit	

## 4.3 Power Supply Specifications

4.5 1 One: Supply Specifications		
Item	Specification	
Conversion circuit driving power	24V DC +20% / -15%, 90mA Connect a 24V DC power supply to the terminal block.	
Interface driving power	5V DC, 20mA 5V DC power is supplied from the internal power supply of	

## 4.4 Performance Specifications

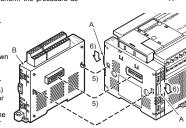
ance Specifications of Analog Input

Item	Specification	
iteiii	Voltage input	Current input
Analog input range	0 to 10V DC (Input resistance: 198.7 kΩ)	4 to 20mA DC (Input resistance: 250 $\Omega$ )
Maximum absolute input	-0.5V, +15V	-2mA, +30mA
Resolution	2.5mV (10V/4000)	5μA (16mA/3200)
Total accuracy	±0.5% (±50mV) for full scale of 10V (when ambient temperature is 25°C±5°C)     ±1.0% (±100mV) for full scale of 10V (when ambient temperature is 0°C to 55°C)	±0.5% (±80μA) for full scale of 16mA (when ambient temperature is 25°C±5°C)     ±1.0% (±160μA) for full scale of 16mA (when ambient temperature is 0°C to 55°C)
Input characteristics	4080 4000 Di hai o de	3280 3200 3200 0 or

2) Install a connector conversion adapter to the main unit.

conversion adapter. Slide the special adapter slide lock (fig.A) of the connector conversion When connecting this product to another special adapter, please replace the 'connector conversion adapter' in the above description with a 'special adapter' and perform the procedure as

Slide back the



Analog 0 to 10 V DC 4 to 20mA DC (External load:  $500\Omega$  or less) 2.5mV (10V/4000 4μA (16mA/4000) ±0.5% (±50mV) for full sc ±1.0% (±100mV) for full scale of 10 V (when ambie  $\pm 0.5\%$  ( $\pm 80\mu A$ ) for full scale temperature is 0°C to 55°C of 16mA (when ambient If the external load resistance (Rs) is less than 5κΩ, the accuracy will be increses as shown in the following formula: (Addition will be 100mV per%.) mperature is 25°C±5°C) ±1.0% (±160μA) for full scale of 16mA (when ambient temperature is 0°C to 55 °C) 47×100 Rs+47 - 0.9(%)

### Digital inpu Common Specifications of Analog Input and Output

Ī	Digital input and output	12 bits, binary
	Conversion time	RESUIFXQUC Series PLC: 80µs for each selected input channel + 40µs for each selected output channel (The data will be updated at every scan time of the PLC.) RESQS Series PLC: 90µs for each selected input channel + 50µs for each selected output channel (The data will be updated at every scan time of the PLC.)
	Insulation method	A photocoupler is employed to insulate the analog input and output area from the PLC. A DC-DC converter is employed to insulate the power supply line from the analog input and output area. Channels are not insulated from each other.
•	Occupied points	O point (This number is not related to the maximum number of input and output points of the PLC.)

<del>></del> 4000

Digital input

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## N For safe use

This product has been manufactured under strict quality control. Howeve

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when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.